



BUILDING CODE COMPLIANCE OFFICE (BCCO)
PRODUCT CONTROL DIVISION

MIAMI-DADE COUNTY, FLORIDA
METRO-DADE FLAGLER BUILDING
140 WEST FLAGLER STREET, SUITE 1603
MIAMI, FLORIDA 33130-1563
(305) 375-2901 FAX (305) 375-2908

NOTICE OF ACCEPTANCE (NOA)

Therma-Tru Corporation
108 Mutzfeld Road
Butler, IN 46721

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the High Velocity Hurricane Zone of the Florida Building Code.

DESCRIPTION: "Classic Craft" 6'8" Inswing Opaque Insulated Fiberglass Door w/Sidelites

APPROVAL DOCUMENT: Drawing No. S-2153, dated 08/10/01, with revision 1 dated 01/31/02, titled "Classic Craft" up to 105.5" x 6-8 w & w/o 14" SL, Inswing, sheets 1 through 8, prepared by R. W. Building Consultants, Inc., bearing the Miami-Dade County Product Control Approval stamp with the Notice of Acceptance number and approval date by the Miami-Dade County Product Control Division.

MISSILE IMPACT RATING: None

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA consists of this page 1 as well as approval document mentioned above.

The submitted documentation was reviewed by **Manuel Perez, P.E.**



NOA No 01-1127.01
Expiration Date: June 6, 2007
Approval Date: June 6, 2002
Page 1

Therma-Tru Corporation

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

(For File ONLY. Not part of NOA)

A. DRAWINGS

1. Manufacturer's die drawings and sections.
2. Drawing No. **S-2153**, dated 08/10/01, with revision 1 dated 01/31/02, titled "Classic Craft" up to 105.5" x 6-8 w & w/o 14" SL, Inswing, sheets 1 through 8, prepared by R. W. Building Consultants, Inc.

B. TESTS

1. Test reports on 1) Air Infiltration Test, per SFBC, PA 202-94
2) Uniform Static Air Pressure Test, Loading per SFBC PA 202-94
3) Water Resistance Test, per SFBC, PA 202-94
4) Forced Entry Test, per SFBC 3603.2 (b) and PA 202-94
along with marked-up drawings and installation diagram of a "Classic Craft" series opaque fiberglass swing door, prepared by ETC Laboratories, Test Report No. **ETC 01-741-10704.0**, dated 08/06/01, signed and sealed by Wendell Haney P.E.
2. Test reports on 1) Air Infiltration Test, per SFBC, PA 202-94
2) Uniform Static Air Pressure Test, Loading per SFBC PA 202-94
3) Water Resistance Test, per SFBC, PA 202-94
4) Forced Entry Test, per SFBC 3603.2 (b) and PA 202-94
along with marked-up drawings and installation diagram of a "Fiber Classic" series opaque fiberglass swing door, prepared by ETC Laboratories, Test Report No. **ETC 01-741-11008.0**, dated 09/13/01, signed and sealed by Joseph L. Dolden, P.E.
3. Test reports on 1) Air Infiltration Test, per SFBC, PA 202-94
2) Uniform Static Air Pressure Test, Loading per SFBC PA 202-94
3) Water Resistance Test, per SFBC, PA 202-94
4) Forced Entry Test, per SFBC 3603.2 (b) and PA 202-94
along with marked-up drawings and installation diagram of a "Smooth Star" series opaque fiberglass door, prepared by ETC Laboratories, Test Report No. **ETC 01-741-10593.0**, dated 12/18/01, signed and sealed by Mark D. Passero, P.E.

C. CALCULATIONS

1. Anchor Calculations and structural analysis dated 11/07/01, prepared, signed and sealed by Lyndon F. Schmidt, P.E.


Manuel Perez, P.E.
Product Control Examiner

NOA No 01-1127.01

Expiration Date: June 6, 2007

Approval Date: June 6, 2002

Therma-Tru Corporation

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(For File ONLY. Not part of NOA)

D. MATERIAL CERTIFICATIONS

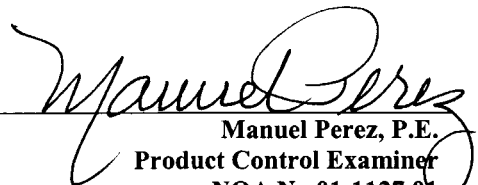
1. Notice of Acceptance No. **01-1120.07** issued to Therma-Tru Corporation for "Therma-Tru "Fiberglass" Door Skin" dated 01/17/02, expiring on 01/18/07.
2. Notice of Acceptance No. **01-1120.08** issued to Therma-Tru Corporation for "Therma-Tru Series "BTS, TCM, PVC, SMC" Lite Frames" dated 01/18/02, expiring on 01/18/07.

E. STATEMENTS

1. Statement letter of conformance and no financial interest, dated November 12, 2001, signed and sealed by Lyndon F. Schmidt, P.E.
2. Statement letter of no financial interest, dated April 16, 2001, signed by Steven Kepler.

F. OTHER

1. None.


Manuel Perez, P.E.
Product Control Examiner
NOA No 01-1127.01

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THERMA-TRU®

"CLASSIC CRAFT" INSWING 6-8 SINGLE AND DOUBLE W/ & W/OUT SIDELITES. INSULATED FIBERGLASS DOOR WITH WOOD FRAMES.

GENERAL NOTES

1. THIS PRODUCT IS DESIGNED TO COMPLY WITH THE FLORIDA BUILDING CODE.
2. WOOD BUCKS BY OTHERS, MUST BE ANCHORED PROPERLY TO TRANSFER LOADS TO THE STRUCTURE.
3. PRODUCT ANCHORS SHALL BE AS LISTED AND SPACED AS SHOWN ON DETAILS. ANCHOR EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.
4. DESIGNED PRESSURE RATING SEE TABLE PAGE 1.
5. THIS PRODUCT DOES NOT MEET THE WATER REQUIREMENTS FOR "HIGH VELOCITY HURRICANE ZONES".
6. WHEN THIS PRODUCT IS USED IN AREAS REQUIRING WINDBORNE DEBRIS PROTECTION, FLORIDA BUILDING CODE APPROVED IMPACT RESISTANT SHUTTERS ARE REQUIRED.
7. SIDELITES ARE AN OPTION AND CAN BE USED IN A SINGLE OR DOUBLE CONFIGURATION.

RESIDENTIAL INSULATED FIBERGLASS DOOR (Common to all frame conditions)

Door & Sidelite Leaf Construction:

Face sheets: Fiberglass skin 0.095" minimum thickness, with yield strength $F_y(\text{min.})=6,000$ psi

Core design: Polyurethane foam core, with 1.9 lbs. density by BASF.

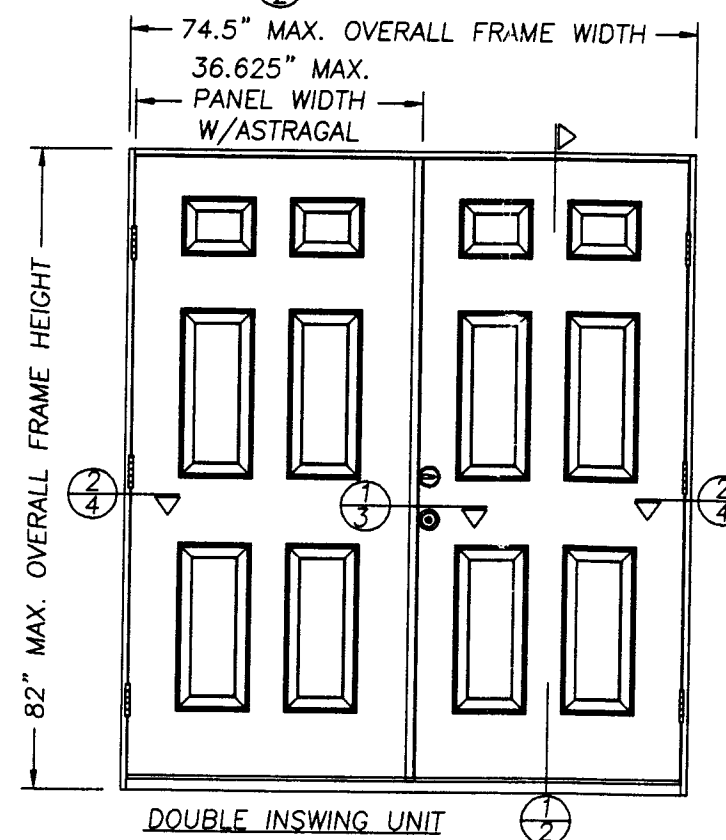
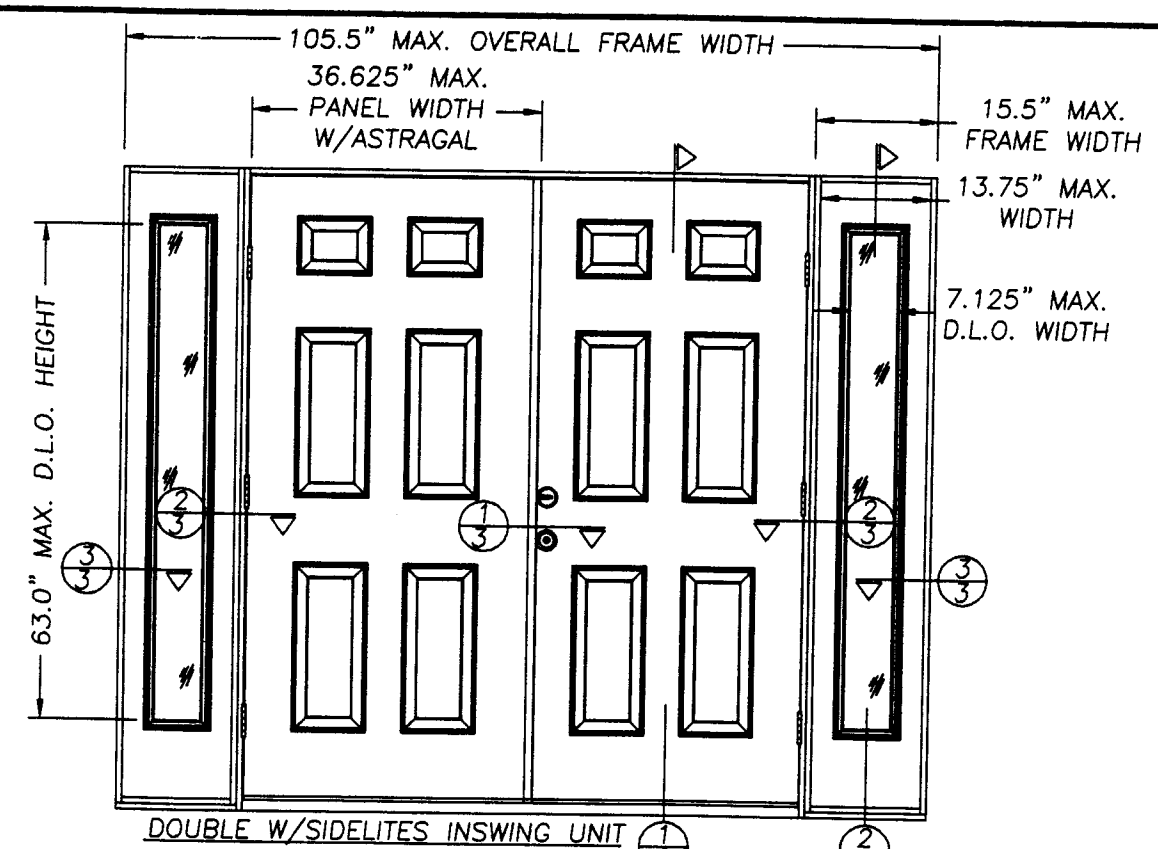
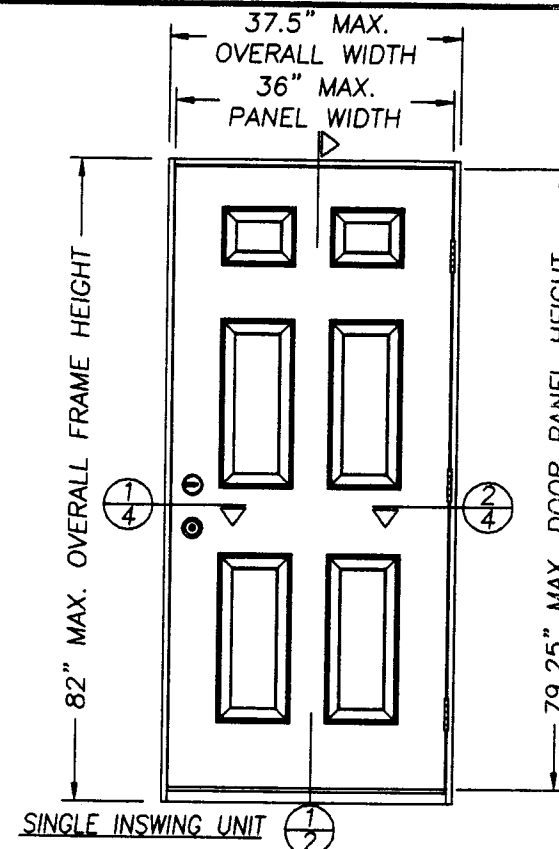
Panel Construction: The panel skin is constructed from a 0.095" thk. sheet molding compound (SMC). The interior cavity is filled with 1.9 lbs. density BASF polyurethane foam. The panel face sheets are glued to the wood stiles and rails. The latch and hinge stiles are LVL or LSL. The latch stile which is 4.124" high x 79.25" long is the latch reinforcement. The top and bottom rail are of a wood composite material. In the double door application the inactive door is fitted with an extruded aluminum astragal (Wind Jamber II) of 6060-T6 alloy.

Frame Construction: The frame is constructed from finger jointed pine measuring 4.563" wide x 1.25" thick. The header is joined to the side jambs with (3) 16ga. 1/2" crown x 2" long staples at each side. The threshold is joined to the side jambs with (2) 16ga. 1/2" crown x 2.5" long staples at each side. The mullions are secured together in a sidelite application using #8 2" long PFH Wood Screws (6) screws per each mullion. The units uses an Inswing Saddle threshold measuring 5.75" x 1.548".

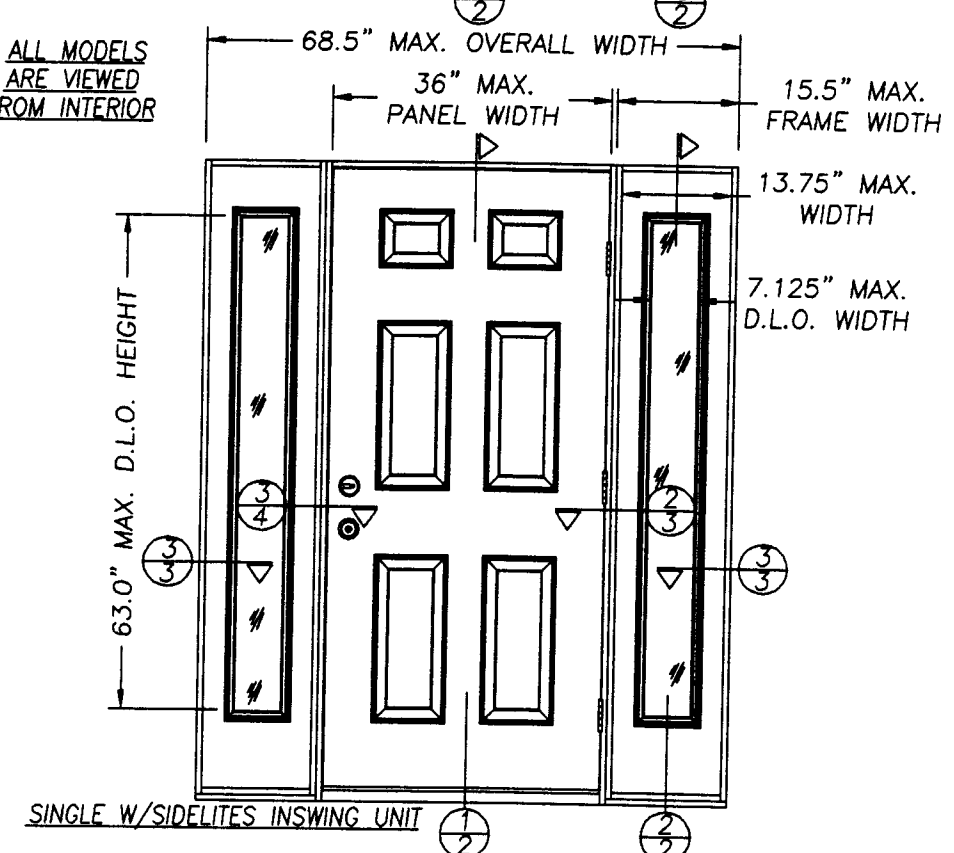
Sidelite Glazing: The sidelite panels are sandwich glazed using a two piece lip lit frame. They are dry glazed on the exterior with an 1/8" thk. cellular glazing tape, (Stik-It Tape) & caulking with silicone. The lite frame is held together with a K40 x 1.79" Pt Thread major diameter 4.0mm.

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2	VERTICAL CROSS SECTIONS
3	HORIZONTAL CROSS SECTIONS
4	HORIZONTAL CROSS SECTIONS & NOTES
5	ANCHORING LOCATIONS & DETAILS
6	ANCHORING LOCATIONS & GLAZING DETAIL
7	UNIT COMPONENTS
8	BILL OF MATERIALS & UNIT COMPONENTS



ALL MODELS
ARE VIEWED
FROM INTERIOR



DESIGN PRESSURE RATING (WHERE WATER INFILTRATION REQUIREMENT IS NOT NEEDED)	
UNIT TYPE	W/STD THRESHOLD
SINGLE	+90.0 PSF -90.0 PSF
DOUBLE	+55.0 PSF -55.0 PSF
SINGLE or DOUBLE W / SIDELITES	+55.0 PSF -55.0 PSF

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1687 WOODLANDS DRIVE
MAUMEE, OHIO
PH. (800) 537-8827

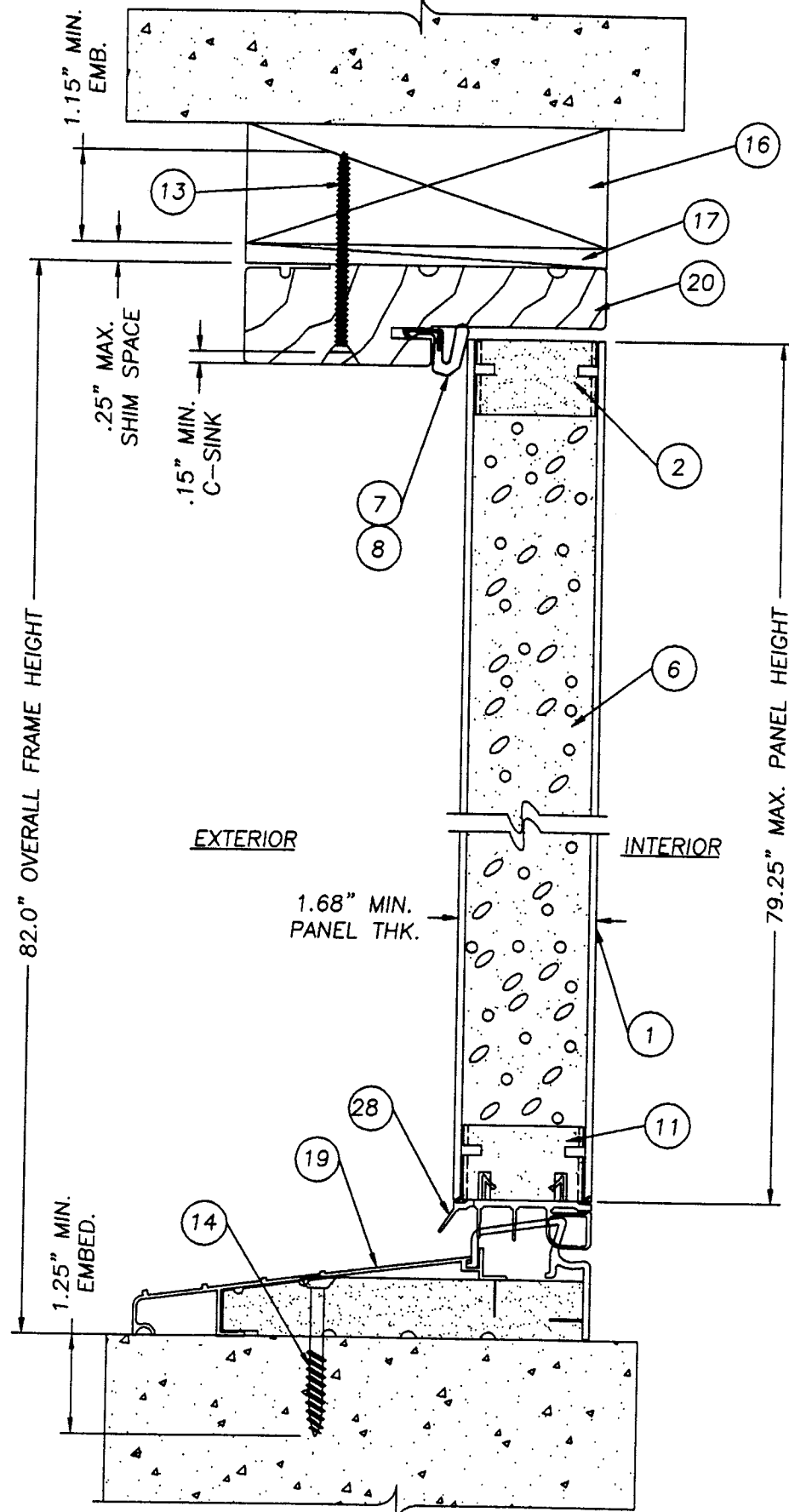
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PART OR ASSEMBLY:
TYPICAL ELEVATIONS & GENERAL NOTES

NO.	DATE	GENERAL REVISION	WN	BY
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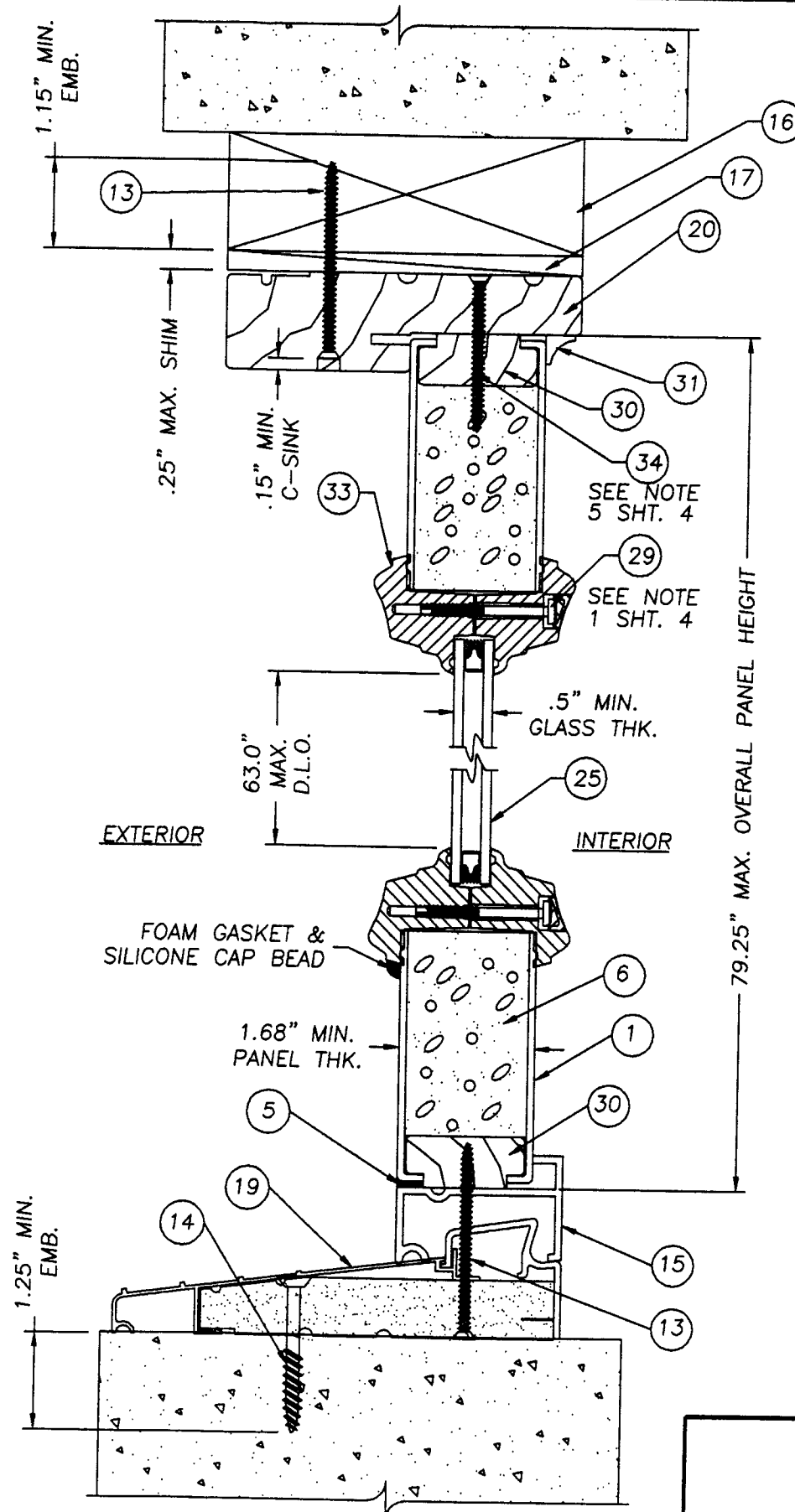
RW BUILDING CONSULTANTS, INC.
813.684.3831

Approved as complying with the Florida Building Code
Date June 6, 2002
NOA# 01-1127-01
Miami Dade Product Control
By *Manuel J. J.*

DATE: 08/10/01
SCALE: N.T.S.
DWG. BY: TJH
CHK. BY: RW
DRAWING NO.: S-2153
SHEET 1 OF 8



1
2 VERTICAL CROSS SECTION
DOOR PANEL



2
2 VERTICAL CROSS SECTION
SIDELITE PANEL

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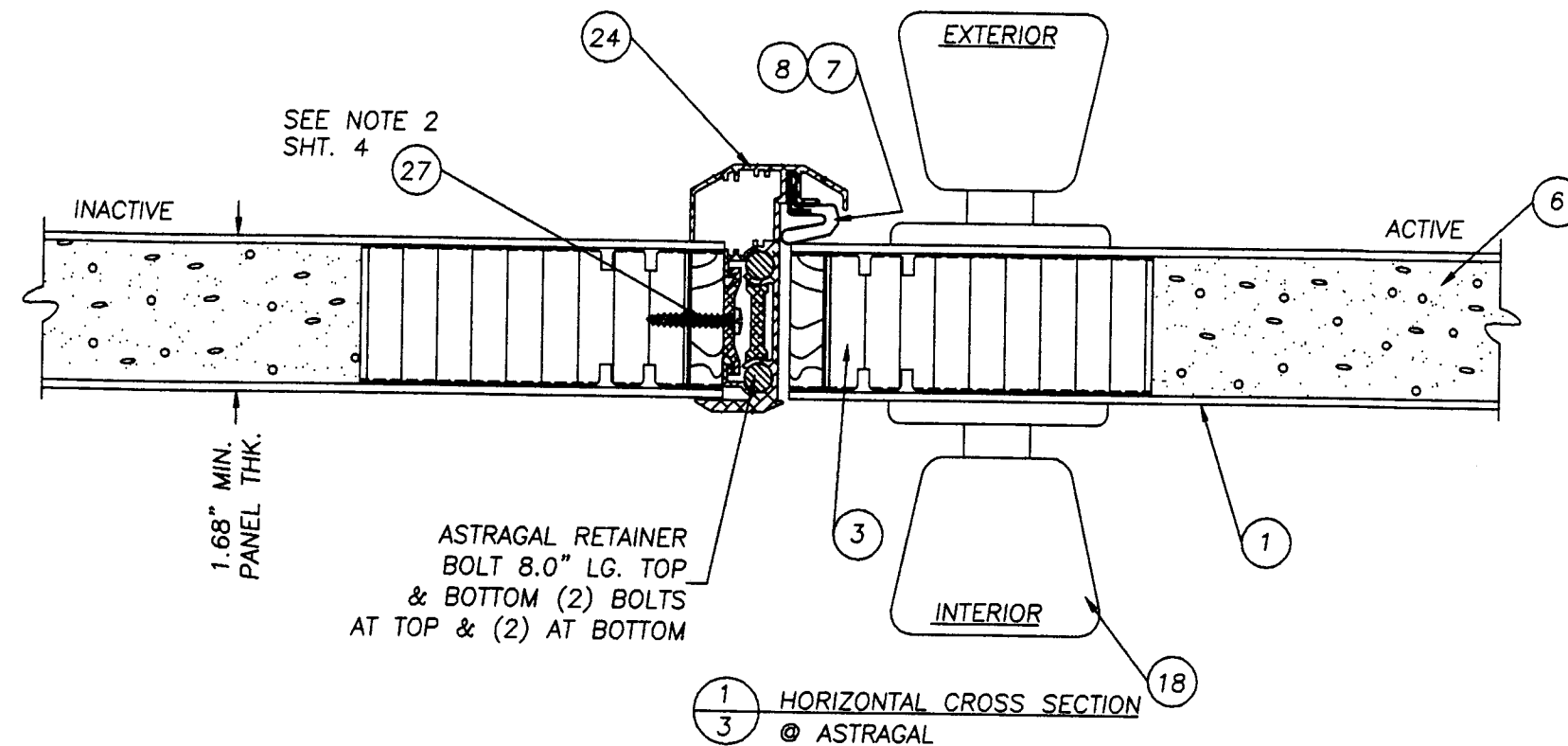
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105.5" x 6-8" W/&
W/OUT 14" SL, IN SWING
PART OR ASSEMBLY:
VERTICAL CROSS
SECTIONS

NO.	DATE	GENERAL REVISION	WN	BY
1	1/31/02			

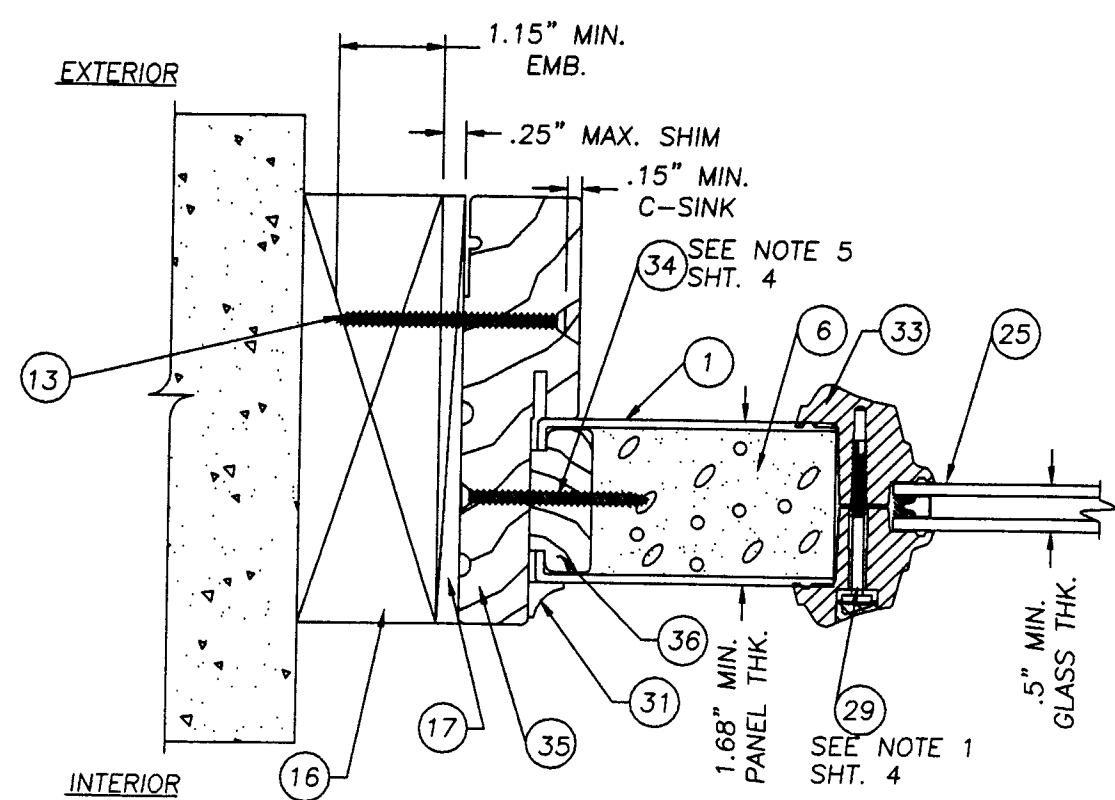
RW BUILDING
CONSULTANTS, INC.
813.684.3831

DATE: 08/10/01
SCALE: 1/2" = 1"
DWG. BY: TJH
CHK. BY: RW
DRAWING NO.:
S-2153
SHEET 2 OF 8

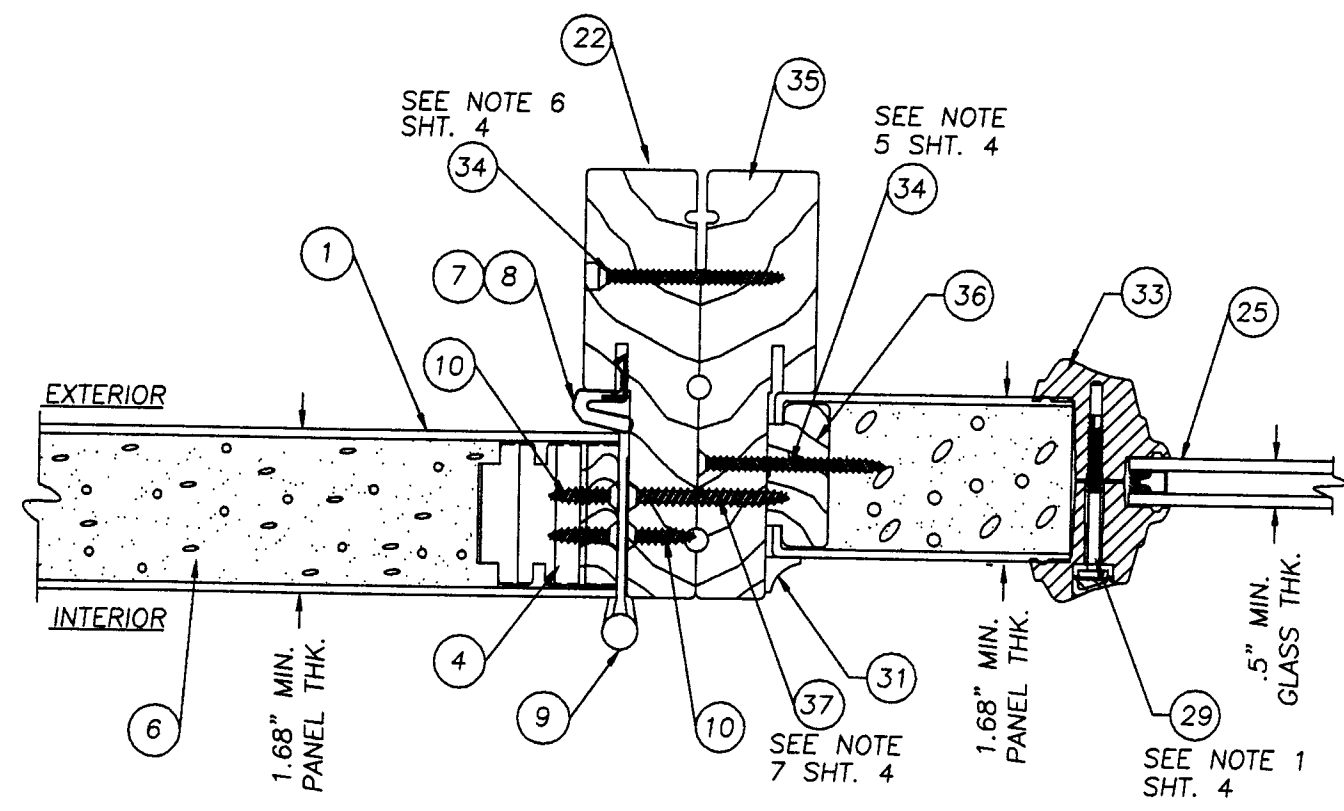
Approved as complying with the
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Date: June 6, 2002
NOA# 01-1127.01
Miami Dade Product Control
Division
By: *M. S. Lopez*



1
3 HORIZONTAL CROSS SECTION
@ ASTRAGAL



3
3 HORIZONTAL CROSS SECTION
@ SIDELITE TO BUCK



2
3 HORIZONTAL CROSS SECTION
@ HINGE JAMB TO SIDELITE

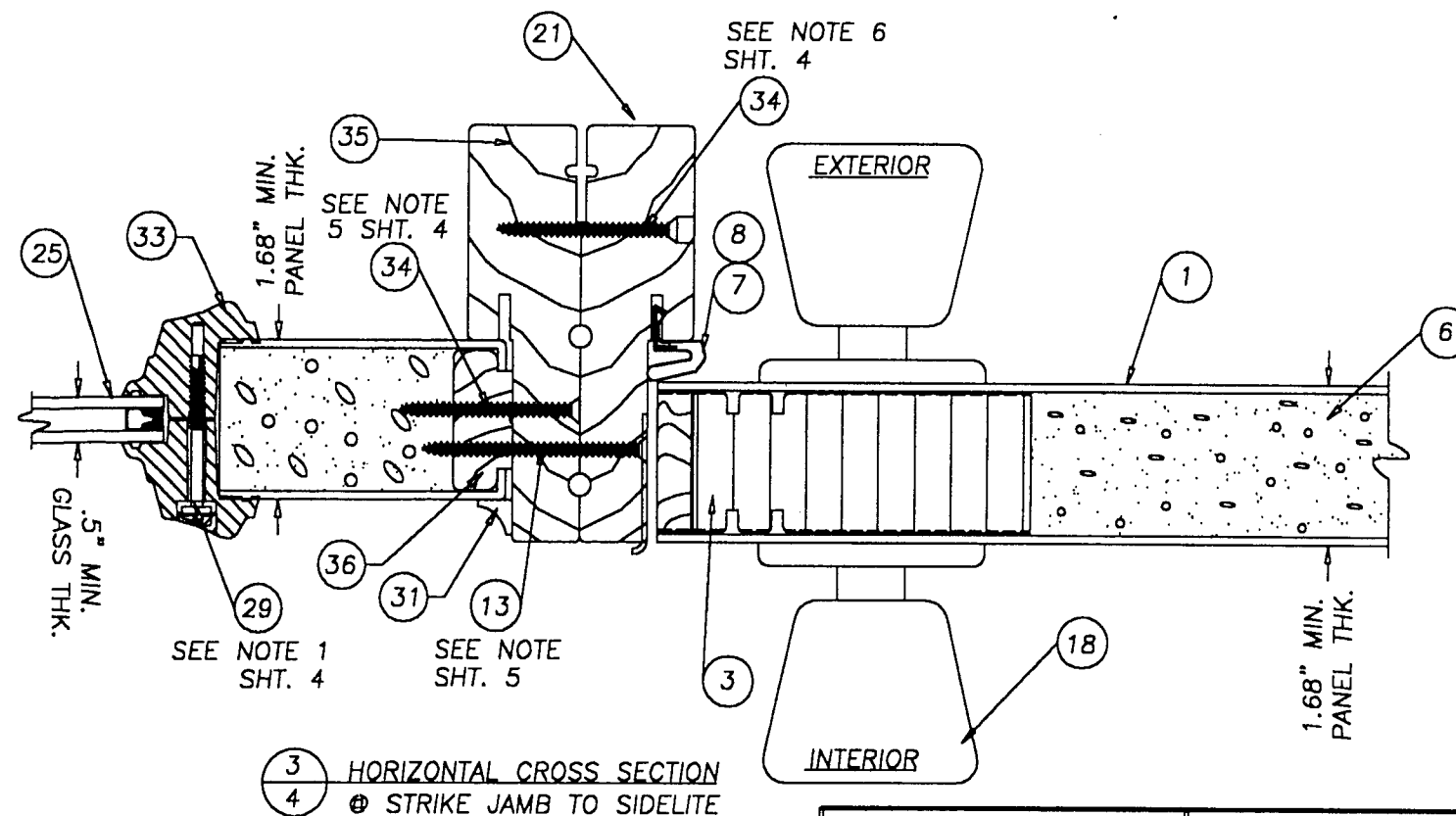
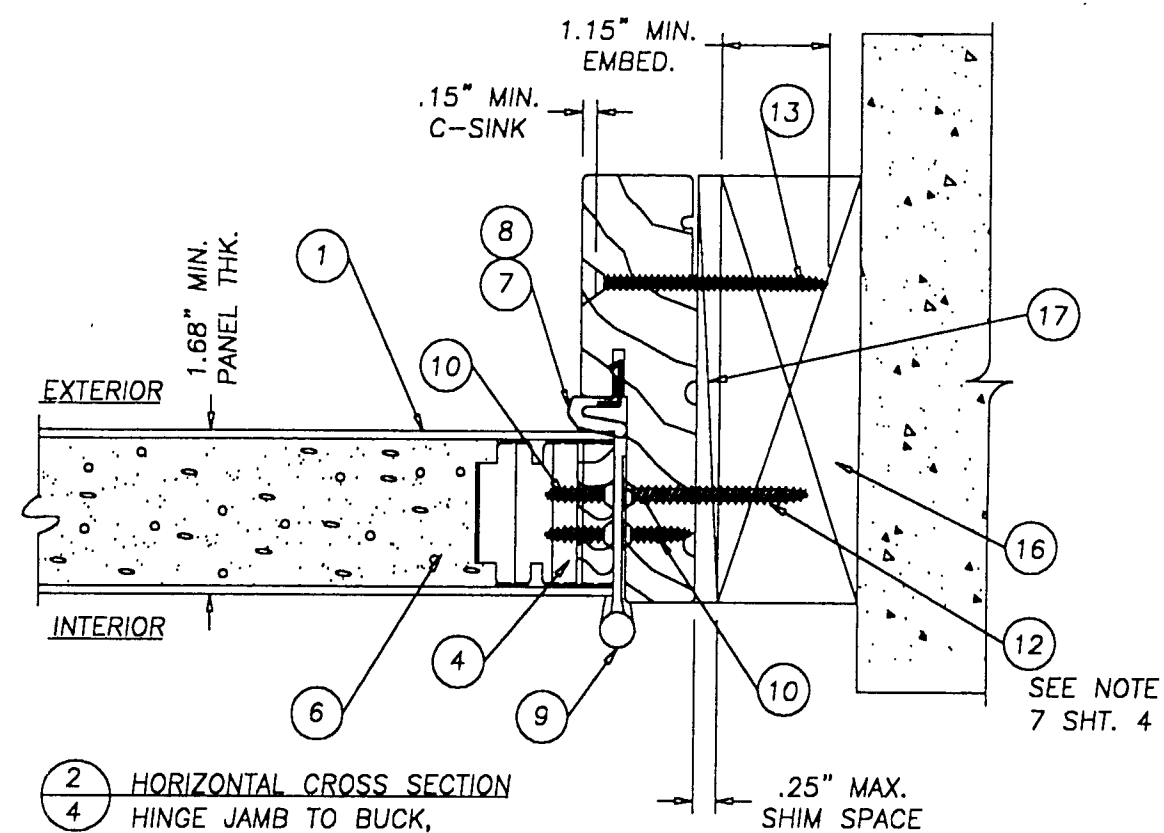
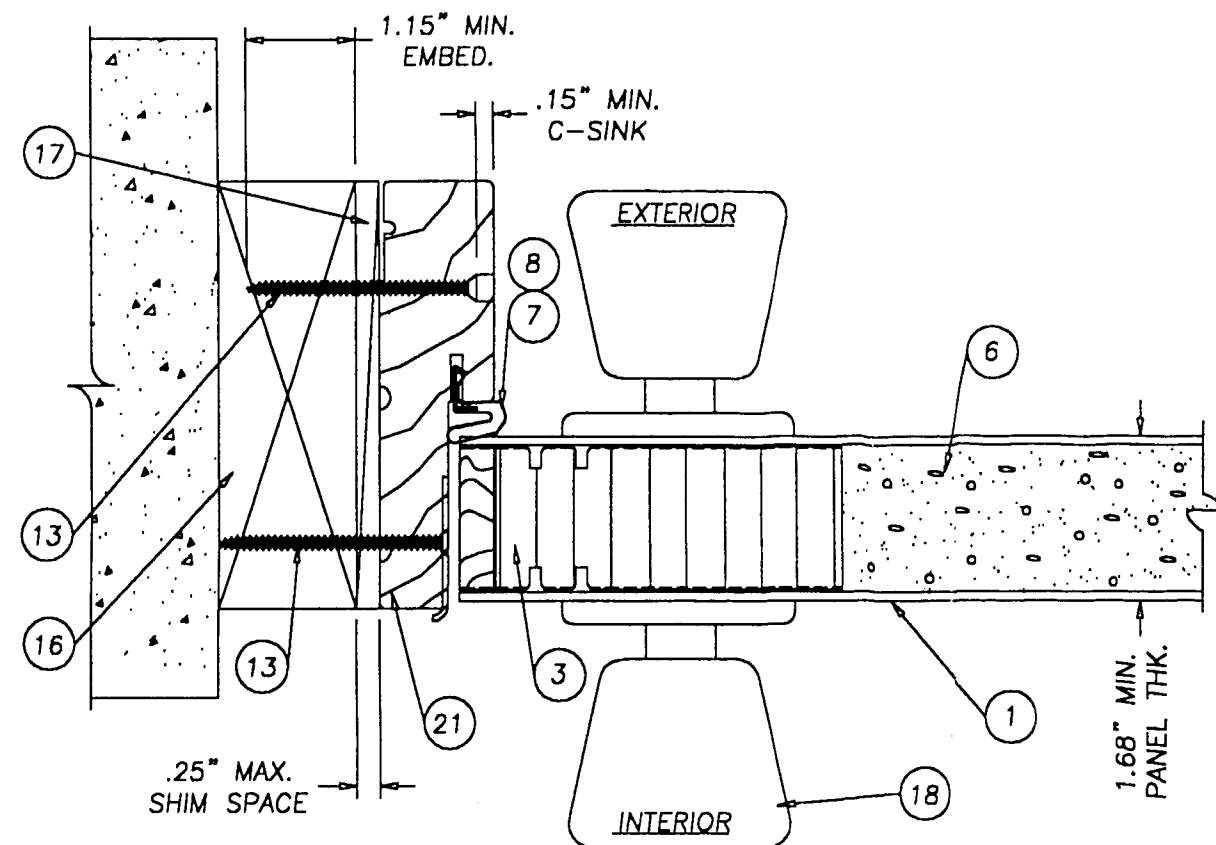
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Date June 6, 2002
NOA# 01-1127.01
Miami Dade Product Control
Division
By [Signature]

DATE: 08/10/01
SCALE: 1/2" = 1"
DWG. BY: TJH
CHK. BY: RW
DRAWING NO.: S-2153
SHEET 3 OF 8

THERMA-TRU CORPORATION
1687 WOODLANDS DRIVE
MAUMEE, OHIO
PH. (800) 537-8827

PRODUCT:		"CLASSIC CRAFT" UPTO 105.5" x 6-8" W/& W/OUT 14" SL, INSWING	
PART OR ASSEMBLY:		HORIZONTAL CROSS SECTIONS	
NO.	DATE	GENERAL REVISION	BY
1	1/31/02	WN	

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CONSULTANTS, INC.
813.684.3831



NOTES:

1. SPACING FOR ITEM NO. 29 (LITE FRAME SCREW) IS AS FOLLOWS: VERTICAL FROM THE TOP DOWN ON SIDES; 5.5", 16.5", 27.5", 38.375", 49.375" & 60.375". HORIZONTAL THERE ARE (2) SCREW BOTH TOP AND BOTTOM AT 2.125" IN FROM EACH CORNER.
2. SPACING FOR ITEM NO. 27 (#8 x 1") PANHEAD SCREW ATTACHING THE ASTRAGAL TO THE INACTIVE DOOR IS AS FOLLOWS: FROM THE TOP DOWN 1", 3", 5", 18.25", 40.5", 59.25", 74.25", 76.25" & 78.25".
3. THE HEAD JAMB IS ATTACHED TO THE SIDE JAMBS WITH (3) 16GA. x 1/2" CROWN x 2.5" STAPLES AT BOTH SIDE.
4. THE THRESHOLD IS ATTACHED TO THE SIDE JAMBS WITH (2) 16GA. x 1/2" CROWN x 2" STAPLES AT BOTH SIDE.
5. THE SIDELITE IS DIRECT SET INTO THE JAMB WITH (12) ITEM NO. 34 (#8 x 2") PFH. WOOD SCREW. THERE ARE (4) AT EACH VERTICAL JAMB, FROM THE TOP DOWN AT 13.5", 31", 48.5" & 66". THERE ARE (2) AT THE HEADER AT 4" IN FROM THE OUTSIDE CORNERS OF THE FRAME. THERE ARE (2) AT THE SILL, 4" IN FROM THE OUTSIDE CORNERS.
6. SPACING FOR ITEM NO. 34, (#8 x 2") SCREW SECURING THE MULLIONS TOGETHER IS THE SAME AS THE PERIMETER ANCHORING SCREWS. 6" DOWN FROM THE TOP AND UP FROM THE BOTTOM WITH (4) MORE SPACED AT 14.0" O.C.
7. WHEN ATTACHING THE HINGE TO THE JAMB AND THE BUCK USE ITEM NO. 12 (#10 x 2") SCREW. WHEN ATTACHING THE HINGE TO THE JAMB AND THE SIDELITE AT THE MULLION USE ITEM NO. 37 (#10 x 1 3/4") SCREW.

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PRODUCT: "CLASSIC CRAFT" UPTO 105.5" x 6-8 W/& W/OUT 14" SL, INSWING

OR ASSEMBLY:

[illegible]

RW BUILDING
CONSULTANTS, INC.
813.684.3831

DATE: 08/10/01

SCALE: $1/2" = 1'$

DWG. BY: TJH

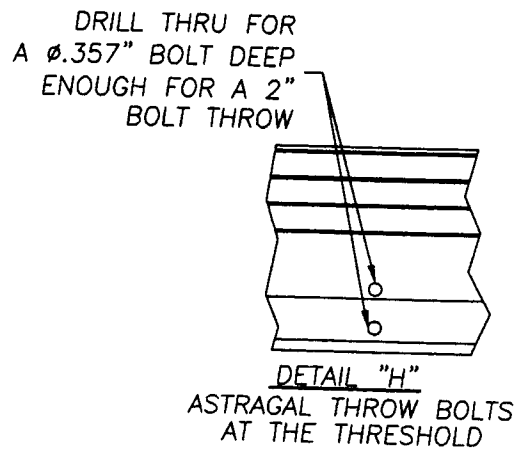
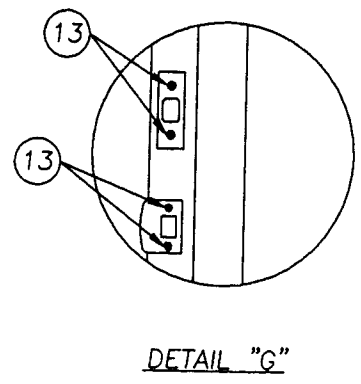
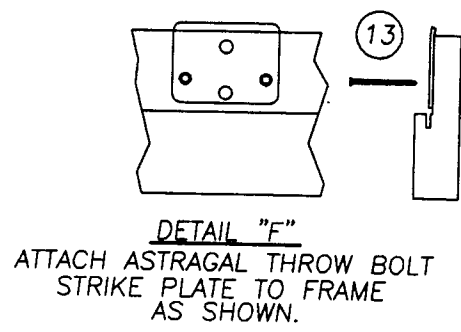
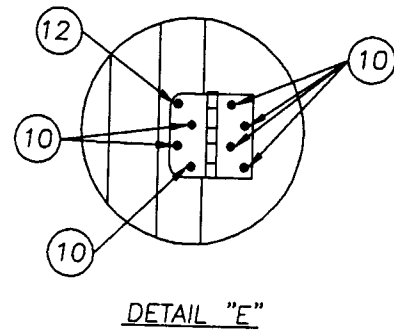
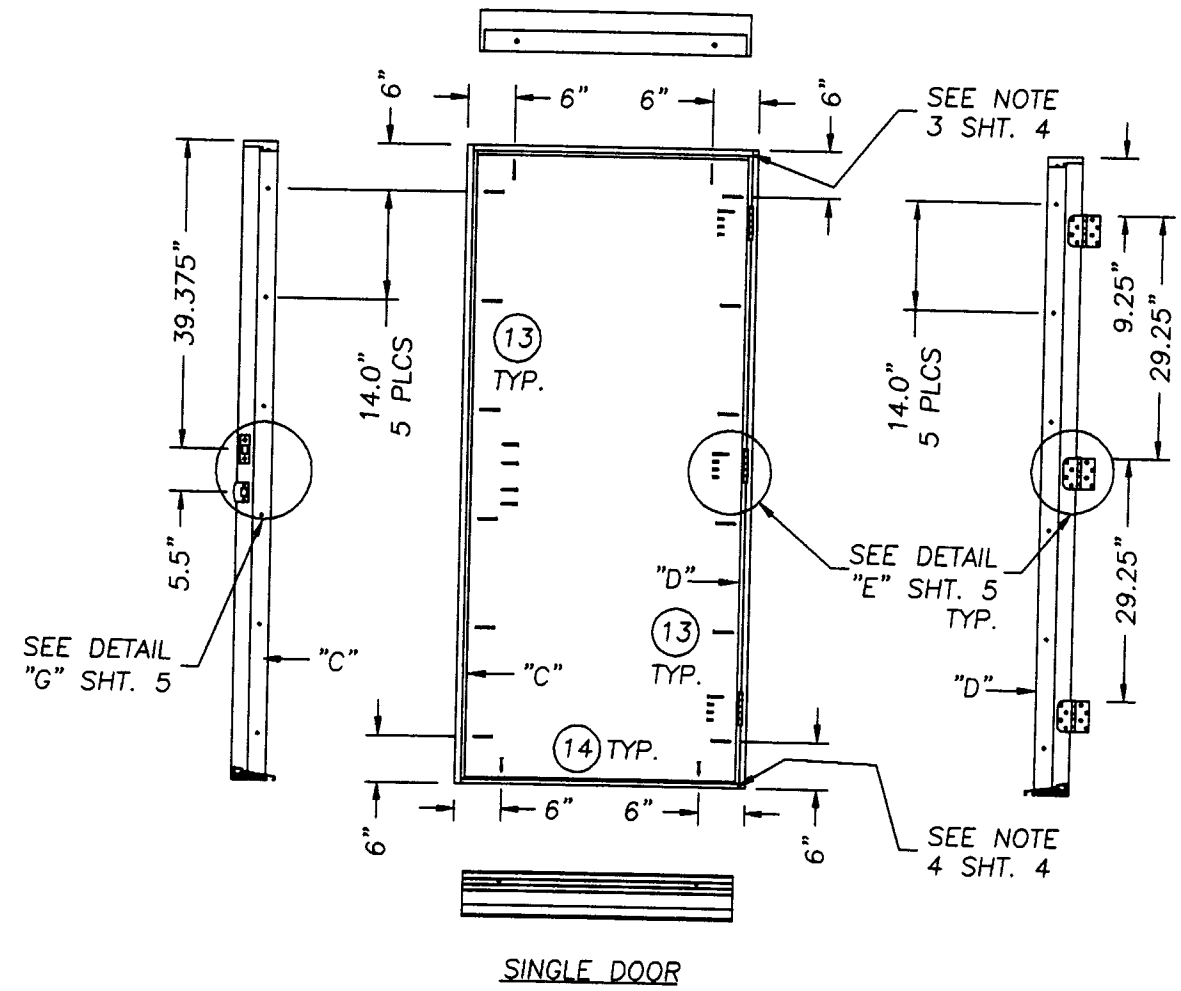
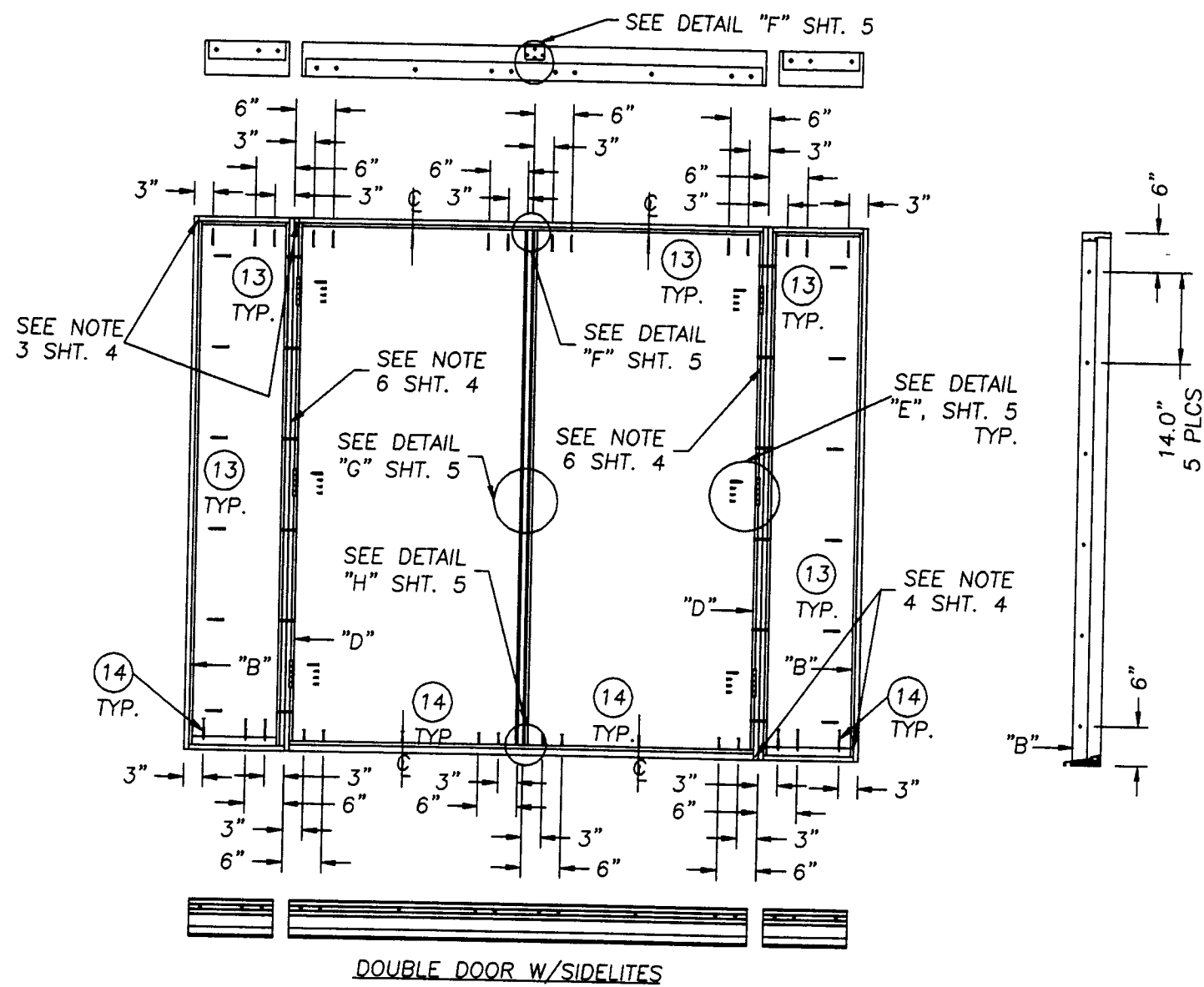
CHK. BY: RW

DRAWING NO.:

S-2153

SHEET 4 OF 8

Approved as complying with the
Florida Building Code
Date June 6, 2002
NOA# 01-1127.01
Miami Dade Product Control
Division
By Mamuel Perez



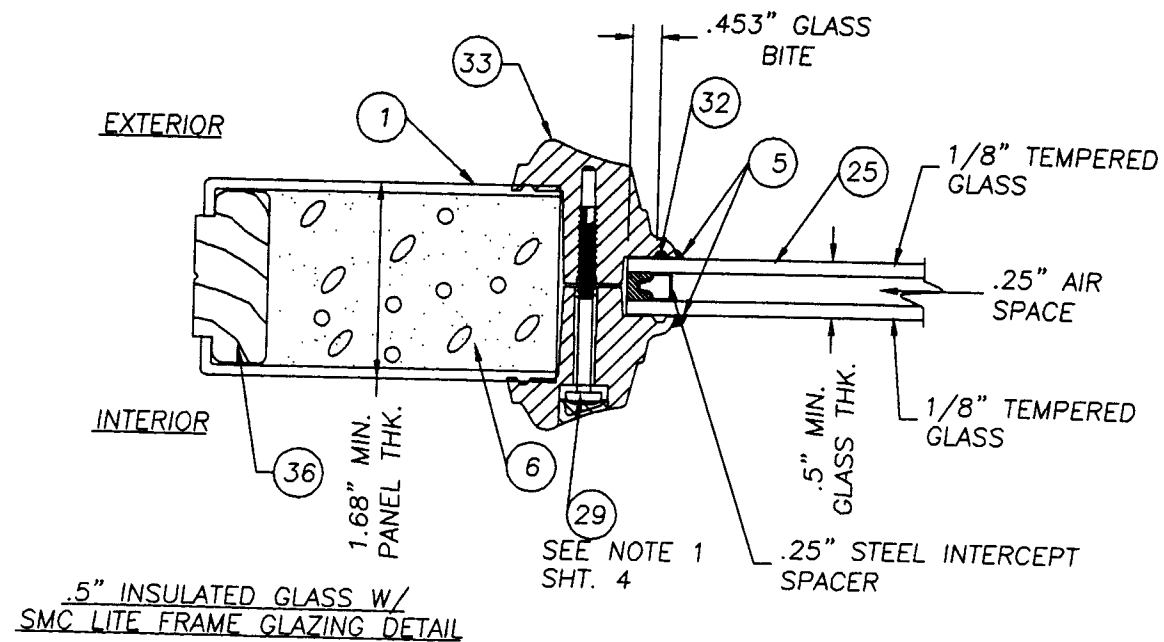
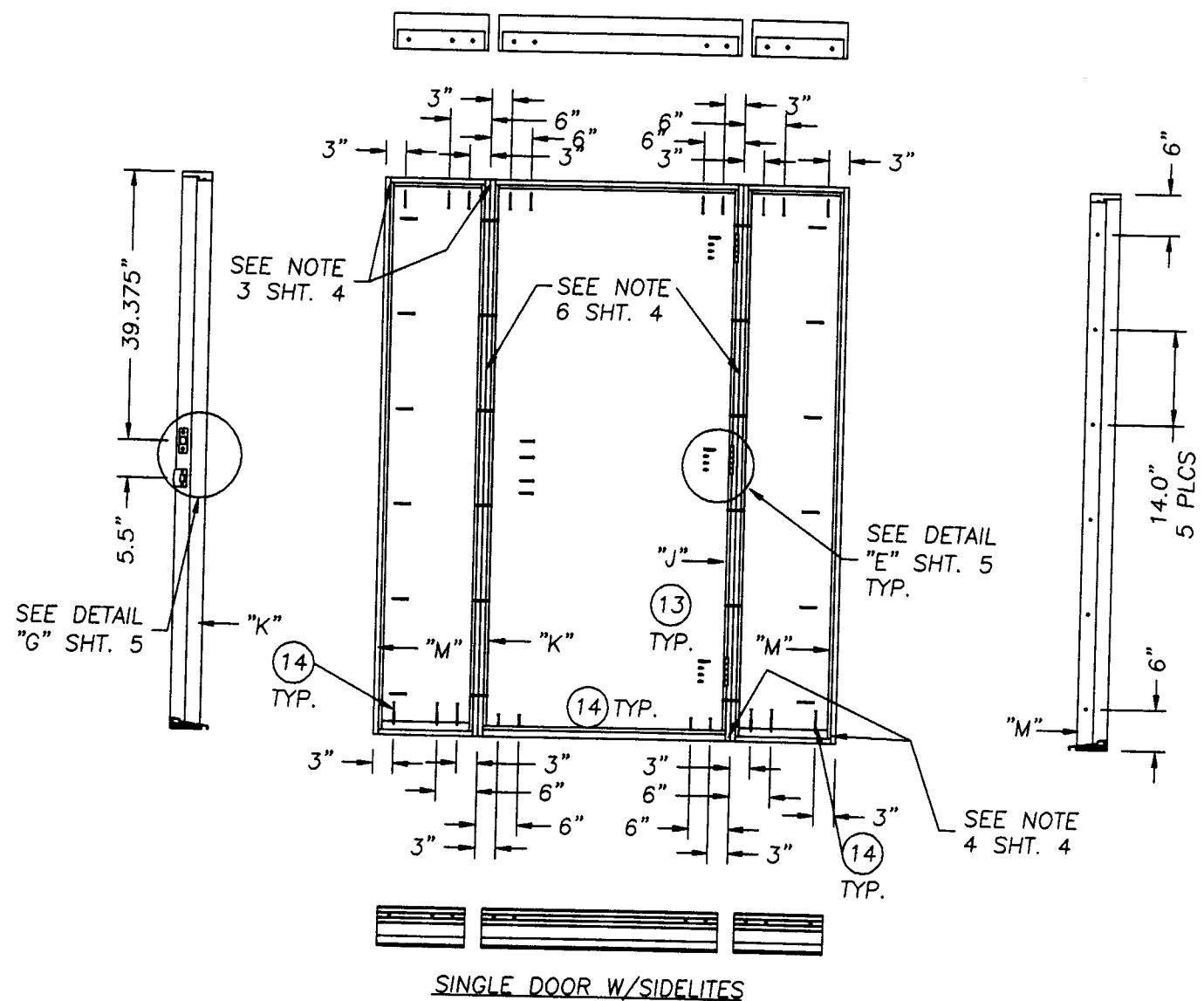
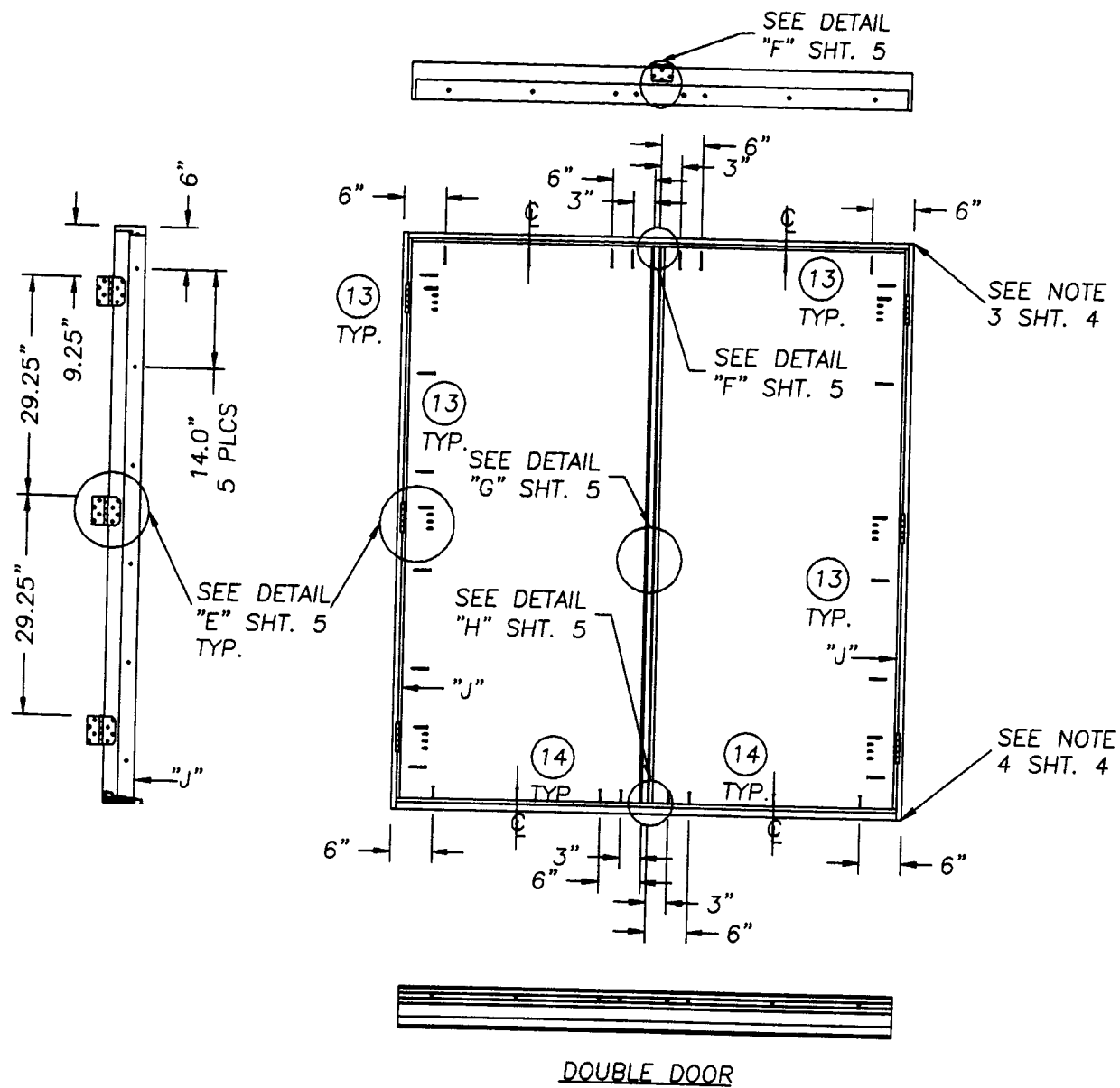
THERMA-TRU CORPORATION
 1687 WOODLANDS DRIVE
 MAUMEE, OHIO
 PH. (800) 537-8827

PRODUCT:		"CLASSIC CRAFT" UPTO 105.5" x 6-8" W/& W/OUT 14" SL INSWING	
PART OR ASSEMBLY:		ANCHORING LOCATIONS & DETAILS	
NO.		DATE	
1		1/31/02	
GENERAL REVISION		BY	
WN		REVISIONS	

RW BUILDING
 CONSULTANTS, INC.
 813.684.3831

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 NOA# 01-1127.01
 Miami Dade Product Control
 Division
 By Mamuel Sney

DATE: 08/10/01
 SCALE: N.T.S.
 DWG. BY: TJH
 CHK. BY: RW
 DRAWING NO.: S-2153
 SHEET 5 OF 8



THERMA-TRU CORPORATION
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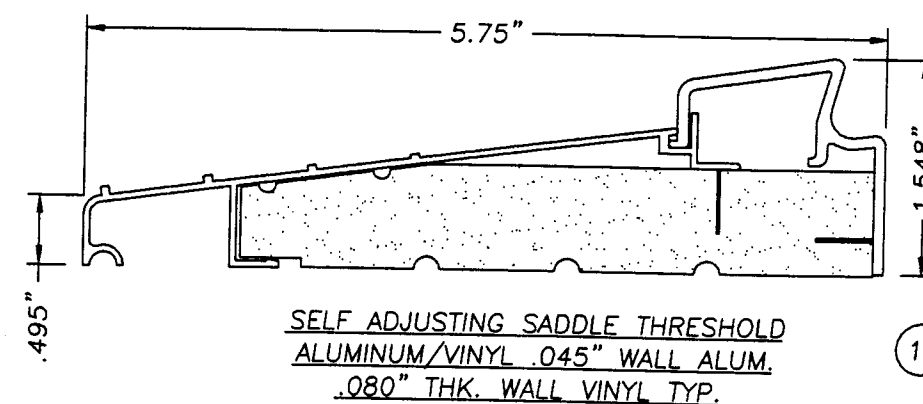
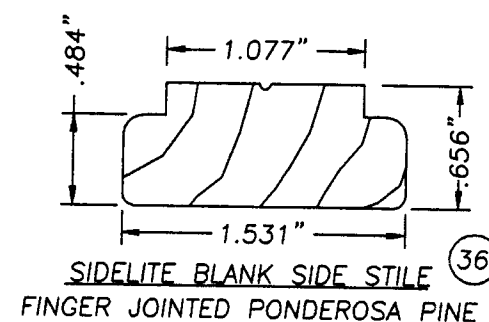
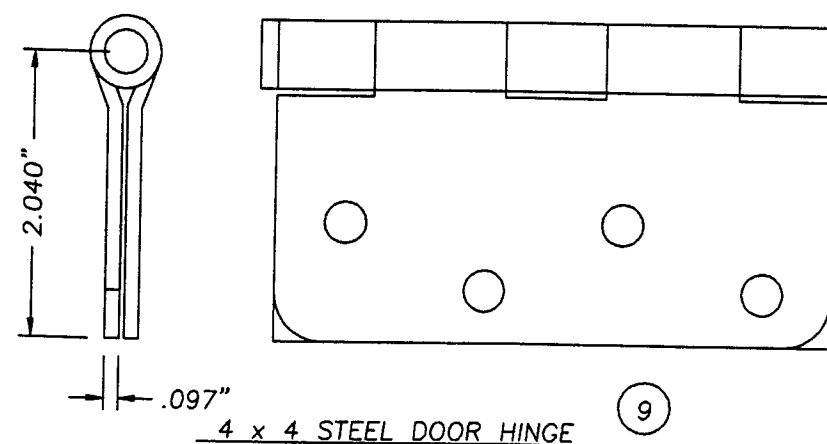
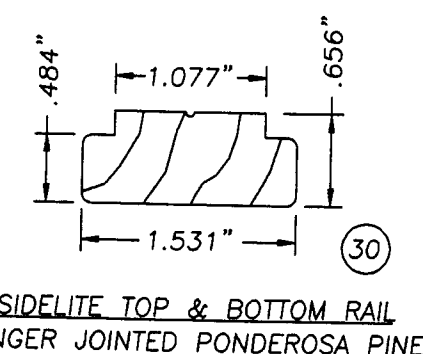
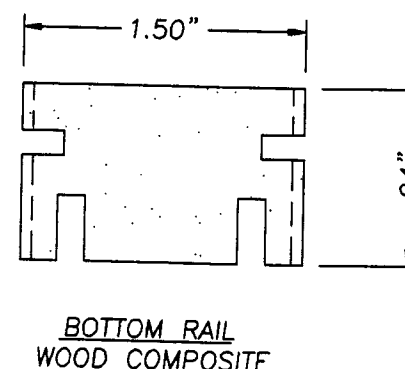
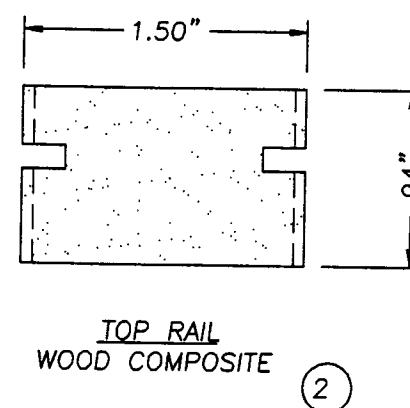
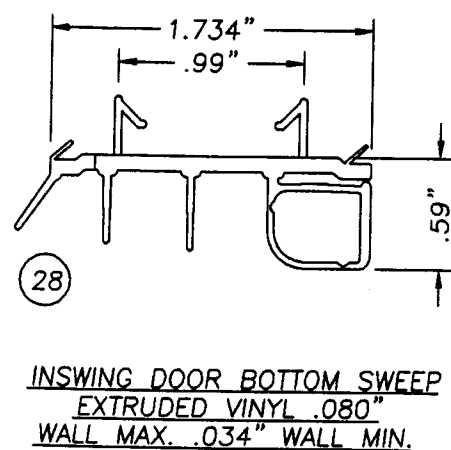
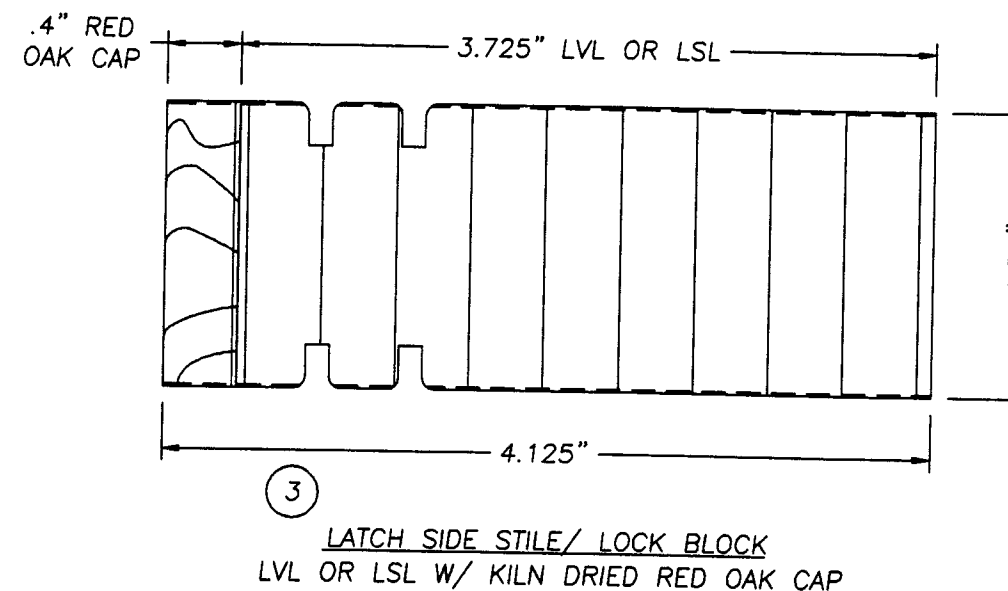
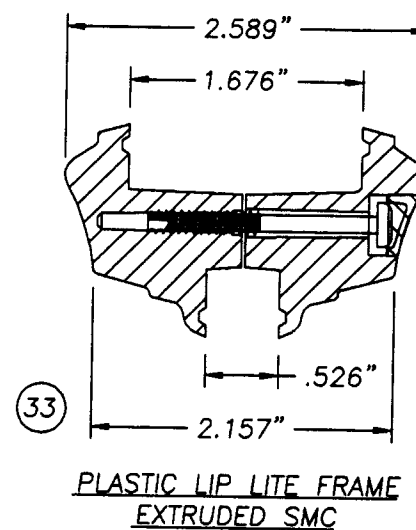
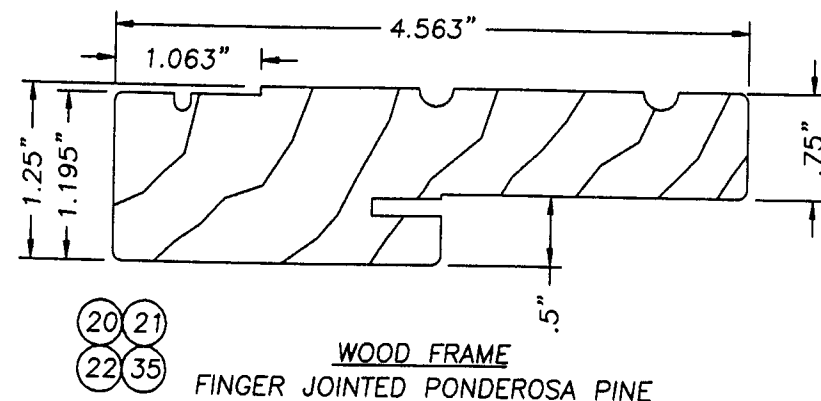
PRODUCT: "CLASSIC CRAFT" UP TO 105.5" x 6-8" W/& W/OUT 14" SL, INSWING
 PART OR ASSEMBLY: ANCHORING LOCATIONS & GLAZING DETAIL

NO.	DATE	GENERAL	REVISION	WN	BY
1	1/31/02				

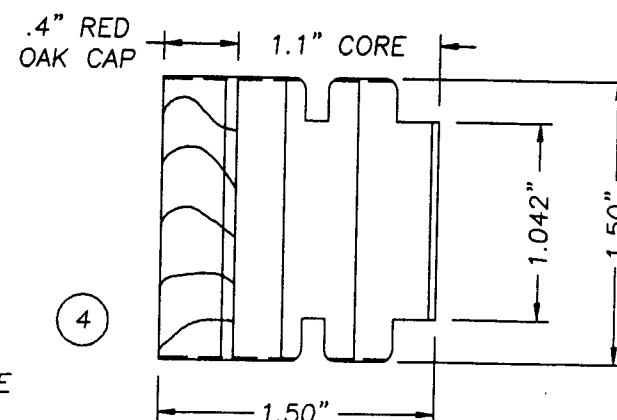
RW BUILDING CONSULTANTS, INC.
 813.684.3831

Approved as complying with the Florida Building Code
 Date June 6, 2002
 NOA# 01-1127-01
 Miami Dade Product Control Division
 By [Signature]

DATE: 08/10/01
 SCALE: N.T.S.
 DWG. BY: TJH
 CHK. BY: RW
 DRAWING NO.: S-2153
 SHEET 6 OF 8



HINGE SIDE STILE
CORE MATERIAL: LVL OR LSL
ALTERNATE CORE MATERIAL: PONDEROSA,
RADIATA, PULAI, ELLIOTTII, TAEDA OR SUGAR
PINE, DOUGLAS OR WHITE FIR, CEDAR, INCENSE
CEDAR OR REDWOOD.



THERMA-TRU CORPORATION
1687 WOODLANDS DRIVE
MAUMEE, OHIO
PH. (800) 537-8827

PRODUCT: "CLASSIC CRAFT" UPTO 105.5" X 6-8" W/& W/OUT 14" SL, INSWING
PART OR ASSEMBLY:
UNIT COMPONENTS

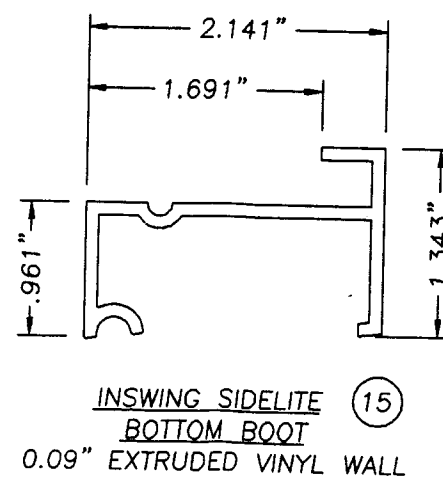
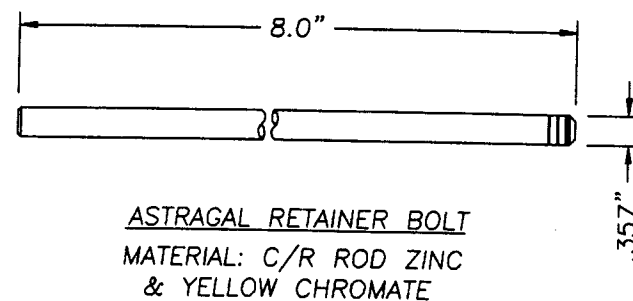
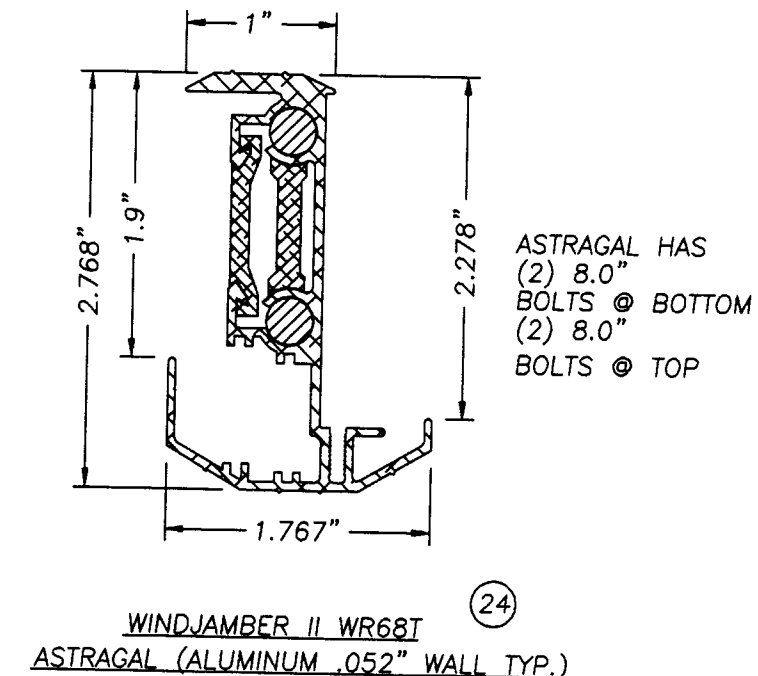
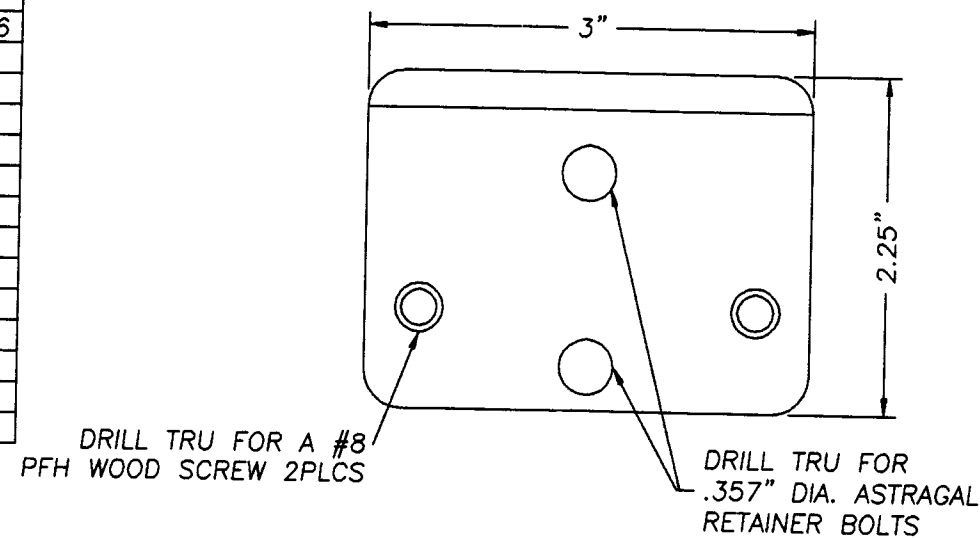
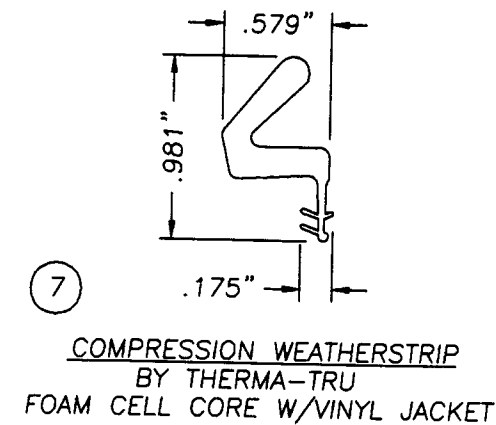
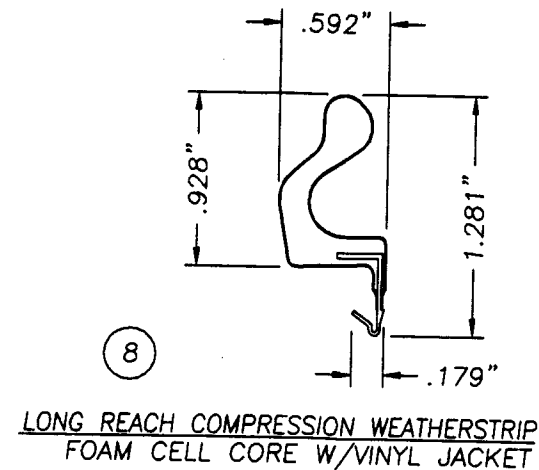
NO.	DATE	GENERAL REVISION	BY
1	1/31/02		

RW BUILDING
CONSULTANTS, INC.
813.684.3831

Approved as complying with the
Florida Building Code
Date: June 6, 2002
NOA# 01-1127.01
Miami Dade Product Control
Division
By: Manuel Diaz

DATE: 08/10/01
SCALE: N.T.S.
DWG. BY: TJH
CHK. BY: RW
DRAWING NO.: S-2153
SHEET 7 OF 8

Item	DESCRIPTION	Material
1	DOOR SKIN .095" MIN. THK. FIBERGLASS BY THERMA TRU with yield strength $F_y(\text{min.})=6,000$ psi	FIBERGLASS
2	TOP RAIL (1.50" x .94" THERMA-TRU WOOD COMPOSITE)	WOOD COMPOSITE
3	LATCH STILE/LOCK BLOCK (THERMA-TRU, LVL OR LSL & OAK 1.50" x 4.125")	LVL OR LSL/OAK
4	HINGE STILE (THERMA-TRU, LVL OR LSL & OAK 1.50" x 1.50")	LVL OR LSL/OAK
5	SILICONE CAULK	SILICONE
6	POLYURETHANE FOAM (BASF, 1.9lbs. DENSITY)	FOAM
7	SHORT REACH COMPRESSION WEATHERSTRIP (THERMA-TRU)	FOAM
8	LONG REACH COMPRESSION WEATHERSTRIP (THERMA-TRU)	FOAM
9	4" x 4" HINGE .097" THK. (THERMA-TRU)	STEEL
10	#10 x 3/4" Lg. PFH WOOD SCREW (Hinge to Frame)	STEEL
11	BOTTOM RAIL (1.50" x .94" THERMA-TRU WOOD COMPOSITE)	WOOD COMPOSITE
12	#10 x 2" LG. PFH WOOD SCREW	STEEL
13	#8 x 2 1/2" LG. PFH WOOD SCREW	STEEL
14	3/16" TAPCON ANCHOR (ELCO, 2.0" MIN. LG.)	STEEL
15	SIDELITE BOTTOM BOOT .090" EXTRUDED VINYL	VINYL
16	2x INNER WOOD BUCK	WOOD
17	MAX. 1/4" SHIM MATERIAL	WOOD
18	KWIKSET TITAN 700 SERIES PASSAGE LOCK	-
19	SELF ADJUSTING INSWING SADDLE THRESHOLD	ALUM./WOOD
20	4.563" x 1.25" HEADER (THERMA-TRU, PONDEROSA PINE)	WOOD
21	4.563" x 1.25" STRIKE JAMB (THERMA-TRU, PONDEROSA PINE)	WOOD
22	4.563" x 1.25" HINGE JAMB (THERMA-TRU, PONDEROSA PINE)	WOOD
23	KWIKSET TITAN 700 SERIES DEADBOLT	-
24	ASTRAGAL WINDJAMBER II WR68T (.052" WALL)	ALUM. 6060-T6
25	GLAZING, 1/2" INSULATED TEMPERED GLASS	GLASS
26	3/4" THK. PRESSURE TREATED SIDELITE PAD	WOOD
27	#8 x 1" LG. PANHEAD SHEET METAL SCREW	STEEL
28	INSWING DOOR BOTTOM SWEEP	VINYL
29	K40 x 1.79" PT THREAD MAJOR DIA. 4.0mm (FOR ITEM #33)	STEEL
30	SIDELITE TOP & BOTTOM RAIL (THERMA-TRU, 1.531" x .656" PONDEROSA PINE)	WOOD
31	3/8" COVE MOLDING	WOOD
32	1/8 THK. CELLULAR GLAZING TAPE (STIK-II TAPE)	-
33	PLASTIC LIP LITE FRAME (SMC, THERMA-TRU)	SMC
34	#8 x 2" LG. PFH WOOD SCREW	STEEL
35	4.563" x 1.25" BLANK JAMB (THERMA-TRU, PONDEROSA PINE)	WOOD
36	SIDELITE SIDE STILE (THERMA-TRU, 1.531" x .656" PONDEROSA PINE)	WOOD
37	#10 x 1 3/4" LG. PFH WOOD SCREW	STEEL



THERMA-TRU CORPORATION
1687 WOODLANDS DRIVE
MAUMEE, OHIO
PH. (800) 537-8827

PRODUCT:	"CLASSIC CRAFT" UPTO 105.5" x 6-8" W/& W/OUT 14" SL, INSWING
PART OR ASSEMBLY:	BILL OF MATERIALS & UNIT COMPONENTS
NO.	1
DATE	1/31/02
GENERAL REVISION	WN
BY	
REVISIONS	

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SHEET 8 OF 8